

TRIUMPH TR250

PRODUCTION DATES: August 1967 to December 1968

QUANTITY PRODUCED: 8,484

COMMISSION NUMBERS: CD1 through CD 8594 L = left hand drive LO = left hand drive/overdrive

COLORS

<u>Paint</u>	<u>Code</u>	<u>Trim</u>	<u>Code</u>
Black	11	Black	11
Signal Red	32	Matador Red	12
Jasmine Yellow	34	Light Tan	13
Triumph Racing Green	25	Midnight Blue	16
Wedgewood Blue	26	Shadow Blue	27
Royal Blue	56		
Valencia Blue	66		
White	19		

DETAIL INFORMATION

Exterior

- Grille blacked out except leading edge of horizontal bars which are clear anodized. There is no crank hole.
- Wing beading painted body color.
- Three band silver stripe runs from top of wing opening at an angle, behind side marker lamps, over wing beading by approximately 5 to 5.75 inches.
- Stainless trim fitted below door line which extends between fender openings.
- Rocker panels coated with black rock chip resistant finish or painted body color.
- Waist high door trim tapers downward at trailing end. (See page 16 of Owners Manual for picture)
- Door mirror trapezoidal style is standard on left side, optional on right.
- Petrol cap is large racing style, silver satin finish, magnetic closer and opens from left to right.
- Light lenses: Front turn signal and side marker amber in color. Rear side marker red in color. Tail light lenses for US models red/red. European models fitted with amber/red lenses. Both are listed in original parts manual.
- Medallions: "TR250" trapezoidal style fitted to left front of bonnet. "TR250" rectangular style fitted to right and left rear wings. "TRIUMPH" and "TR250" rectangular style fitted to right side of boot lid. Models with optional overdrive have "OVERDRIVE" nameplate fitted between medallions on boot lid.
- Bumper brackets painted satin gloss black.
- Door latch and striker plate assembly's gold cadmium plated.

TRIUMPH TR250

DETAIL INFORMATION

Interior

- Convertible top has reflective stripe over door glass. Another stripe runs diagonally from back edge of door glass and over rear windows. Rear window is fixed.
- Windscreen bolts and cover plates located at base of windscreen frame on dash top are chrome and silver anodized on early models. Later models are fitted with black bolts and cover plates.
- Ash tray has a crinkle black finish. Defrost vent bezels painted satin glass black.
- Instrument bezels finished in black.
- Dash finished in clear satin.
- Dash fixing screws and washers are chrome.
- Glove box door does not have door pull.
- On dash, white block lettering "HAZARD" and "BRAKE" located below small round lights above steering column.
- Steering wheel leather wrapped and has padded spokes. Horn push has Triumph shield pictured in circle.
- Shift lever knob leather wrapped. Top plate on knob has diagram of shift pattern.
- Top of door (window sills) have padded trim rails with integrated door pulls.
- Door panel screws covered with small metal caps painted panel color.
- Piping on panels and seats is white.
- All exposed body metal is body color.
- Interior of boot painted body color. Raised spare tire cover painted flat black with black hold down straps. Carpet was not offered for boot floor.
- Tire changing tools painted satin black.

TRIUMPH TR250

DETAIL INFORMATION

Engine Compartment

- The following items painted satin gloss black: Engine block and head, air cleaner housing, bonnet stay rod, brake servo unit, radiator and braces, windscreen washer bottle bracket, headlamp body, steering column steering rack, battery fixing angle, cap on radiator overflow bottle, horns.
- The following items painted body color: Engine compartment, bonnet hinges, upper valance braces.
- Bonnet catch plate and striker rod assembly can be painted body color or silver zinc plated. Bonnet latch assembly gold cadmium plated.
- Oil filter canister painted silver gray.
- Valve cover chrome plated.
- Yellow and black striped hoses standard.
- Hose clamps wire type.
- Spark plug wires green or black with black end caps.
- Radiator fan yellow 7 blade type.
- Exhaust manifold silver or silver gray or left as cast.
- Intake manifold aluminum and left as cast.
- Commission plate mounted on left wheel arch.
- Information labels: patent information, air pollution control information and emission control settings information – attached to underside of bonnet on left side.
- Felt packing between bonnet skin and bonnet braces should not have paint overspray on it.
- Headlight and turn signal wiring should fold under front bulk head bottom flange and be held in place by tabs welded to the lower valance assembly.
- Air deflectors connect to each side of radiator and are flat.

TRIUMPH TR250

DETAIL INFORMATION

Chassis

- Standard road wheels are steel disk, painted matte black and include Rostyle hubcaps. Silver painted 60 spoke wire wheels or 8 spoke American Racing magnesium or aluminum wheels optional.
- Tires are Michelin 185-15 or Goodyear 800-15, both are red lines.
- Exhaust muffler and tail pipes are mild steel, most commonly painted black. Later models may have silver painted type.
- Frame and suspension components painted satin gloss black.
- Semi-trailing arms are cast alloy.
- Rear lever arm dampers were fitted.
- Front stabilizer bar is optional equipment